TRITOLL





PIPE & TUBE

PRODUCT CATALOG

Contact Us +1-916-288-6100 • info@tritool.com • www.tritool.com



Government / Shipyard

When mission readiness is mission critical, trust Tri Tool to deliver custom engineering and precision machining solutions to improve shipyard efficiencies and acquisition.



Aerospace

In the fast-paced aerospace industry, our precision custom solutions and precise tube cutting products help you increase productivity, reduce downtime, and innovate faster.



Power Generation / Nuclear

Performing within today's shorter lead times and challenging nuclear conditions, Tri Tool provides expert power plant maintenance and outage services to keep plants performing and profitable.



High Purity

For high-purity environments, Tri Tool offers machining solutions and field services that accelerate fabrication, eliminate contamination, and generate precise, repeatable results.



Oil & Gas

Tri Tool works closely with leading oil, gas, offshore and pipeline contractors to deliver rapid-response field services and produce the most rugged, dependable piping machines.



TOOLING OVERVIEW

As a global leader and partner to the most well-known industrial companies and contractors, Tri Tool manufactures the most rugged, reliable, and precise piping and tubing machines that give our customers the cutting edge.



END PREP BEVELING

- 200 Series ID mount pipe beveling equipment (0.610" 42.000" mounting)
- Supports beveling, counterboring, flange facing or single point machining



TUBE FACING / SQUARING

- 300 Series tube squaring machines (0.125" 8.625" OD squaring range)
- Provides perfectly square ends on cut lengths of tube and fittings



TUBE SEVERING

- Rapid set-up 500 Series severing equipment (0.250" - 16.000" OD range)
- Ideal solution for high-volume tube and pipe severing



THE TUBE SAW

- Precision saw cuts tube and thin wall pipe with a ready-to-weld finish, up to 6.625" (168.3mm) OD
- Ambidextrous design allows comfortable operation from left or right side of the machine.



BOILER & HEAT EXCHANGER TUBE FACING

- Specialized for boiler machining operations and heat exchanger construction and repairs
- Air and electric motor options for pipe / tube sizes (0.500" - 4.500")



CUTTING & BEVELING

- 600 Series clamshells for any application, pipe size or material
- Supports both in-line and end-prep versatility with cold cutting



HYDRAULIC POWER UNITS

- Variable volume, pressure responsive, reversible hydraulic power supply
- Power units available for all end prep machines, clamshells, and pipe facing machines



PIPE FACING - LANDLINE

- Easily integrates with existing fleet of excavators, boom trucks or stationary applications
- Versatile, dependable solution for midstream pipeline operations (20.809" - 48.000")



LINE-UP CLAMPS

- Internal line up clamps for pipeline construction, both onshore and offshore
- Enables different configurations to fit a wide variety of applications



PIPE FACING - OFFSHORE

- High-mobility pipe facing machine (3.50" 48" pipe tube size)
- Increases cut speed by 10X to boost productivity, revenue, and save costs



WALHONDE - PIPE CLAMPS

- Precision, light-to-heavy duty pipe alignment with OD mount PP or PE
- Keeps pipes safe and secure from movement, available to buy or rent



CONSUMABLES / TOOL BITS

- Common DURABIT tooling for 200 & 300 series machines
- Coating provides durability and longer life over non-coated tool bits



END PREP BEVELING

Portable ID mount pipe beveling equipment to support beveling, counterboring, flange facing or single point machining.



SUREFIRE 4

Features:

- 2" 4" pipe, Sch 5 / Sch 10
- Self-centering radiused pads prevent distortion of thin wall pipe
- Air / Electric motor options



SUREFIRE 8

Features:

- 3" 8" pipe, Sch 5 / Sch 10
- Self-centering radiused pads prevent distortion of thin wall pipe
- Air / Electric motor options



201B-DC

Features:

- 0.250" 2.000" (6.4 mm - 50.8 mm) range
- OD Saddle Mount Machine
- Low Profile. In-Line for boiler tubes
- Air / Electric Cordless DC motor options



202TS

Features:

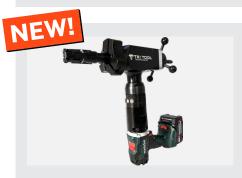
- 0.500" 2.000" (12.7 mm - 50.8 mm) range
- ID Mount Machine
- Pneumatic self centering / Self-squaring Mandrel and adjustable cut depth stops
- Air motor option



204B

Features:

- 0.610" 4.500" (15.5 mm - 114.3 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- Air / Electric motor options



204B-DC

- 0.610" 4.500" (15.5 mm - 114.3 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- 18VDC Cordless Motor with 110V or 220V Battery Charger
- Faces, counterbores, bevels pipe & tube



END PREP BEVELING

Portable ID mount pipe beveling equipment to support beveling, counterboring, flange facing or single point machining.



208B

Features:

- 1.503" 8.625" (38.1 mm - 219.0 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- Air / Electric / Hydraulic motor options



214B

Features:

- 3.310" 14.000" (84.0 mm - 355.6 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- Air / Electric / Hydraulic motor options



216B

Features:

- 5.170" 32.000" (131.3 mm - 735.3 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- Air / Hydraulic motor options



224B

Features:

- 6.183" 42.000" (173.0 mm - 1066.8 mm) range
- ID Mount Machine
- Self-centering / Self-squaring Mandrel
- Air / Hydraulic motor options



536 FITTING MACHINE

Features:

- 1.315" 6.625" (33.4 mm 168.3 mm) range
- OD Mount machine
- Bench Mounted. Turn Table.
 XYZ Adjustment, Miters
- Air motor option



COUPONMASTER

- 1.503" 8.625" (38.1 mm - 219.0 mm) range
- ID Mount Machine
- Specialized for welding coupons
- Air / Electric / Hydraulic motor options



200 SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage	
Surefire 4	2" - 4" (50.8 mm - 101.6 mm)	**0.120" (3.00 mm) max	Air 110V Electric 220V Electric		
Surefire 8	3" - 8" (76.2 mm - 203.2 mm)	**0.148" (3.75 mm) max	Air 110V Electric 220V Electric	Faces, bevels pipe and tube	
201BA	*0.250" - 2.000" (* 6.4 mm - 50.8 mm)	**0.400" (10.2 mm) max	Air 110V Electric		
202TS	*0.500" - 2.000" (*12.7 mm - 50.8 mm)	**0.187" (4.8 mm) max	Air	Faces, squares, ID chamfers end of heat exchanger tubing and tube sheets	
204B	*0.610" - 4.500" (*15.5 mm - 114.3 mm)	**0.531" (13.5 mm) max	Air 110V Electric 220V Electric		
204B DC	*0.610" - 4.500" (*15.5 mm - 114.3 mm)	**0.250" (6.35 mm) max	18VDC Cordless Motor with 110V or 220V Battery Charger		
208B	*1.503" - 8.625" (*38.1 mm - 219.0 mm)	**0.875" (22.2 mm) max	Air 110V Electric 220V Electric Hydraulic	Faces, counterbores, bevels pipe and tube	
214B	3.310" - 14.000" (84.0 mm - 355.6 mm)	**1.406" (35.7 mm) max	Air 110V Electric 220V Electric Hydraulic		
216B	*5.170" - 32.000" (*131.3 mm - 753.3 mm)	**0.531" (13.5 mm) max	Air 110V Electric 220V Electric		
224B	6.183" - *42.000" (173.0 mm - *1066.8 mm)	**2.340" (59.4 mm) max	Air Hydraulic		
536 Fitting Machine	1.315" - 6.625" (33.4 mm - 168.3 mm)	0.562" (14.3 mm)	Air	Faces, counterbores, bevels fittings, elbows, and tees	
CouponMaster	*1.503" - 8.625" (*38.1 mm - 219.0 mm)	**0.875" (22.2 mm) max	Air 110V Electric 220V Electric Hydraulic	Faces, counterbores, bevels pipe and tube for weld coupons	

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures • ***For tube sizes, contact Tri Tool Inc.



TUBE FACING / SQUARING

Tri Tool 300 Series tube squaring machines that provide perfectly square ends on cut lengths of tube and fittings and deliver rapid and repeatable results.



300MF

Features:

- 0.125" 0.750" (3.2 mm - 19.1 mm) range
- OD Saddle Mount
- Auto-retract to prevent tube damage
- Cordless motor option



300STS-1

Features:

- 0.125" 1.125"
 (3.2 mm 28.6 mm) range
- OD Saddle Mount
- In-line, Helical feed
- Cordless / Electric motor options



300STS-2

Features:

- 0.188" 2.500" (4.8 mm - 63.5 mm) range
- OD Saddle Mount
- Gear reduction for larger diameter
- Cordless / Electric motor options



301.5SP

Features:

- 0.125" 1.500" (3.2 mm - 38.1 mm) range
- OD Saddle Mount
- Short perch mounting for minimal length clamping
- Cordless / Electric motor options



304

Features:

- 0.250" 4.500"
 (6.35 mm 114.3 mm) range
- OD Saddle Mount
- Tooless, quick change saddle system
- Air / Electric motor options



308

- 0.500" 8.625" (12.7 mm - 219.1 mm) range
- OD Mount Machine
- 110V Electric, 220V Electric
- Faces, squares, and bevels pipe & tube
- Removable baseplate allows for in-situ operations



	300 SERIES TECH SPECS AT A GLANCE							
Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage				
300MF	*0.125" - 0.750" (*3.2 mm - 19.1 mm)	0.125" (3.2 mm) max	12V Cordless	Faces & squares small tubes and fittings in confined spaces. Flex drive shaft option for tight installation.				
300STS-1	0.125" - 1.125" (3.2 mm - 28.6 mm)	0.125" (3.2 mm)	18V Electric 110V Electric 220V Electric 100V Electric	 Faces & squares tubing, pipe & fittings, both hand held and mounted on a workbench with optional stand. Unique feed actuation tube design suited for repetitive use, reduced operator 				
300STS-2	0.188" - 2.500" (4.8mm - 63.5mm)	0.200" (5.1 mm)	18V Electric 110V Electric 220V Electric 100V Electric	fatigue, and heavy wall machining. Perfect for low clearance facing operations. Tooling options available for simultaneous facing and beveling.				
301.5SP	*0.125" - 1.500" (*3.2 mm - 38.1 mm)	0.125" (3.2 mm) max	18V Cordless 100V Electric 110V Electric 220V Electric	Faces & squares small tubing and pipe. Right angle feed handle design with springback return is ideal for workbench applications.				
304	*0.250" - 4.500" (*6.35 mm - 114.3 mm)	0.250" (6.4 mm) max	Air 100V Electric 110V Electric 220V Electric	Faces, squares, & bevels tube and pipe. Removable baseplate allows for in-situ operation.				
308	0.500" to 8.625" OD (12.7 mm - 219.1 mm)	0.250" (6.35 mm) max	110V Electric 220V Electric	Precision micro-feed provides zero-backlash machining ideal for high purity applications.				

^{*}With optional accessory included



TUBE SEVERING

Rapid set-up Tri Tool 500 Series severing equipment for high-volume tube and pipe severing to boost productivity, produce weld-ready finishes, minimize risk of contamination.



572AC

Features:

- 0.250" 2.000" (6.4 mm - 50.8 mm) range
- OD Collet Mount machine
- Auto-cycle tool module and quick lock collet
- Air / Electric motor options



576AC

Features:

- 2.000" 6.625" (50.8 mm - 168.3 mm) range
- OD Collet Mount machine
- Auto-cycle tool module and quick lock collet
- Air / Electric motor options



5712

Features:

- 8.000" 12.000" (203.2 mm - 304.8 mm) range
- OD Collet Mount machine
- Auto-cycle tool module and quick lock collet
- Pneumatic / Electric motor options

500 SERIES TECH SPECS AT A GLANCE Wall **Application / Usage Pipe / Tube Size Drive Options** Model **Thickness** *Air 0.250" - 2.000" Compact machine tool for 572AC 0.125" (3.2 mm) 110V Electric (6.4 mm - 50.8 mm) severing tubes 220V Electric *Air 2.000" - 6.625" Severs, squares tube and thin 576AC **0.156" (4.0 mm) 110V Electric (50.8 mm - 168.3 mm) wall pipe 220V Electric *Air 8.000" - 12.000" Large tube and thin wall pipe 0.250" (6.35 mm) 110V Electric 5712 (203.2 mm - 304.8 mm) severing

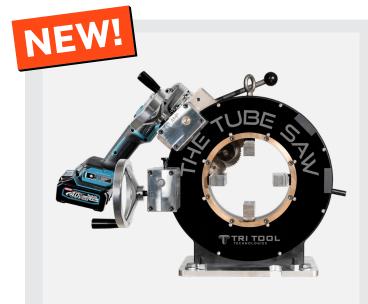
220V Electric

^{*}With optional accessory included



THE TUBE SAW

Get clean, precise cuts with unparalleled accuracy and the flexibility of cordless, ambidextrous operation with THE TUBE SAW from Tri Tool.



THE TUBE SAW

- Cordless motor with corded motor option.
- 0.250" 6.625" (6 mm 168 mm) Cuts tube and thin wall pipe.
- Up to 0.150" (3.8 mm) wall thickness capability with the standard saw blade.
- Easy-install saw blade system with multiple saw blade types, materials, and designs for every application.
- Ambidextrous operation interfaces allow for the tool to be reconfigured for use on either side of the machine.
- Self-centering clamping system provides industry leading precision and square cuts.
- Integrated laser line indicates center of cut on the tube and thin wall pipe.
- Sealed precision bearing ensures smooth accurate cuts over years of use.
- Hard anodized coatings throughout the machine components provide corrosion protection and robustness for the harshest environments.



	THE TUBE SAW TECH SPECS AT A GLANCE						
Model	Tube / Pipe Size	Wall Thickness	Drive Options	Application / Usage			
The Tube Saw	0.250" - 6.625" (6 mm - 168 mm)	0.150" (3.8 mm)	Cordless & corded motor options 110V Electric 220V Electric	Cuts tube and thin wall pipe.			



CUTTING & BEVELING

Tri Tool 600 Series Clamshells for an any application, pipe size or material offering best-in-class precision, maximum durability, and simple set-up and operation.



601SBCM - 603.5SBCM

Features:

- 0.405" 4.000" (10.3 mm - 101.6 mm) range
- OD Collet Mount machine
- Flex Drive option and safety locking mechanism
- Air / Cordless Motor options



601SBM - 602.5SBM

Features:

- 0.540" 3.000" (13.7 mm - 76.2 mm) range
- OD Mount machine
- Socket weld removal kit option
- Air / Electric motor options



602TSB

Features:

- 1.500" 2.000" (38.1 mm - 50.8 mm) range
- OD Mount machine
- Low-profile for boiler pipe / tube applications
- Air motor option



604SB - 612SB

Features:

- 2.375" 12.750" (60.3 mm - 323.9 mm) range
- OD Mount machine
- Self-centering Pads for easy mounting or fully adjustable clamping pads for out-of round pipe conditions
- Air / Electric / Hydraulic / Servo motor options



614RBL-G2 -642RBL-G2

Features:

- 7.000" 42.000" (177.8 mm - 1066.8 mm) range
- OD Mount machine
- Adjustable mounting pads for out of round pipe conditions / * Lighter weight than SB model
- Air / Electric / Hydraulic / Servo motor options



648RBL - 660RBL

- 42.000" 60.000" (1066.8 mm - 1524.0 mm) range
- OD Mount machine
- RBL and SB tool module / tripper capable
- 2 piece or 4 piece housing model options
- Air / Hydraulic motor options



600 SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage
601SBCM	***0.405" - 1.315" (10.3 mm - 33.4 mm)	**0.250" (6.4 mm)	Air 18V Cordless	Ultra-low profile, split-frame lathes for severing and beveling in-line tube and pipe in low- clearance applications
602SBCM	***1.315" - 2.375" (33.4 mm - 60.3 mm)	**0.250" (6.4 mm)	Air 18V Cordless	Self-centering collet mounting system is ideal for situations where fast machine setup is critical
603SBCM	***1.500" - 3.000" (38.1 mm - 76.2 mm)	**0.358" (9.1 mm)	Air 18V Cordless	Flexible drive shaft available for operation in small spaces where the motor cannot attach directly to the machine Cordless battery motor operation available for
603.5SBCM	***2.875" - 4.000" (73.0 mm - 101.6 mm)	**0.358" (9.1 mm)	Air 18V Cordless	unplugged use Socket weld removal applications Chipless roller cutter wheel sever applications
601SBM	***0.540" - 1.315" (13.7 mm - 33.4 mm)	**1.000" (25.4 mm)	Air	Low profile, split-frame lathes for sever, bevel, and counterbore of in-line tube and pipe.
602TSB	***1.500" - 2.000" (38.1 mm - 50.8 mm)	**0.800" (20.3 mm)	Air	Applications where off-axis adjustment of the machine position is required for deformed pipe or nonconcentric pipe ID.
602.5SBM	***1.315" - 3.000" (33.4 mm - 76.2 mm)	**1.250" (31.8 mm)	Air 110V Electric	 Chipless roller cutter wheel sever applications. Bench mount use with optional machine stand. Socket weld removal applications.
604SB	***2.375" - 4.500" (60.3 mm - 114.3 mm)	**0.800" (20.3 mm)	Air 110V Electric 115V HD Electric 220V Electric Hydraulic Servo	Low profile, split-frame lathes for sever, bevel, and counterbore of in-line tube and pipe
606SB	***2.375" - 6.625" (60.3 mm - 168.3 mm)	**1.500" (38.1 mm)	Air 110V Electric 115V HD Electric 220V Electric Hydraulic Servo	Ultra-fine tool feed rate options available (0.001 & 0.002 in/rev) Reverse motor mounting option available for machining flush to a wall or obstruction Applications where off-axis adjustment of the machine position is required for deformed pipe
608SB	***4.500" - 8.625" (114.3 mm - 219.1 mm)	**1.500" (38.1 mm)	Air 110V Electric 115V Electric 230V Electric Hydraulic Servo	 or nonconcentric pipe ID Self-centering fixed mounting pad sets available for fast machine setup and alignment Full-support mounting pad sets available for mounting on thin-wall pipe and maintaining roundness.
610SB	***6.625" - 10.750" (168.3 mm - 273.0 mm)	**1.50" (38.1 mm)	Air 110V Electric 115V HD Electric 220V Electric Hydraulic Servo	 Carbide tooling options available for Inconel and other exotic alloys ID machining applications such as chamfering, K-bevel, and counterboring Chipless roller cutter wheel sever applications
612SB	***8.625" - 12.750" (219.1 mm - 323.9 mm)	**1.500" (38.1 mm)	Air 115V Electric 220V Electric Hydraulic Servo	Bench mount use with optional machine stand Socket weld removal applications



600 SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage
614RBL-G2	***7.000" - 14.000" (177.8 mm - 355.6 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	 Split-frame lathes for sever, bevel, and counterbore of in-line pipe Reverse motor mounting options and right-angle motors available for mounting or machining near a wall or obstruction
616RBL-G2	***10.750" - 16.000" (273.1 mm - 406.4 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	 Off-axis adjustments of the machine position for use on deformed pipe or nonconcentric pipe IDs Full-support mounting pad sets available for mounting on thin-wall pipe and
620RBL-G2	***14.000" - 20.000" (355.6 mm - 508.0 mm)	**2.500" (63.5 mm)	Air, 115V HD Electric 220V Electric Servo Hydraulic	maintaining roundness OD Tracking Tool Module options for maintaining bevel land thickness on out-of-round pipe Template-based single point machining
624RBL-G2	***18.000" - 24.000" (457.2 mm - 609.6 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	 options for complex bevel geometry Carbide tooling available for Inconel and other exotic alloys Chipless roller cutter wheel sever
630RBL-G2	***24.000" - 30.000" (609.6 mm - 762.0 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	 applications Casing cutting applications Socket weld removal applications OD grooving applications ID machining applications such as
636RBL-G2	***30.000" - 36.000" (762.0 mm - 914.4 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	chamfering, K-bevel, and counterboring.
642RBL-G2	***36.000" - 42.000" (914.4 mm - 1066.8 mm)	**2.500" (63.5 mm)	Air 115V HD Electric 220V Electric Servo Hydraulic	
648RBL	42.000" - 48.000" (1066.8 mm - 1219.2 mm)	**2.500" (63.5 mm)	Air Hydraulic	
660RBL	***54.000" - 60.000" (1371.6 mm - 1524.0 mm)	**4.630" (117.8 mm)	Hydraulic	

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures • ***For tube sizes, contact Tri Tool Inc.



BOILER & HEAT EXCHANGER

Specialized equipment for boiler machining operations and heat exchanger construction and repairs.



202TS

Features:

- 0.500" 2.000"
 (12.7 mm 50.8 mm) range
- OD Mount Machine
- Compact for limited clearance, auto-feed mechanism
- Air / Cordless / Manual motor options



602TSB

Features:

- 1.500" 2.000" (6.4 mm - 50.8 mm) range
- OD Collet Mount machine
- Auto-cycle tool module and Quick lock collet
- Air motor option



BOILERMASTER

Features:

- 0.610" 4.500"
- (15.5 mm 114.3 mm) range
- ID Mount machine
- Specialized for boiler applications
- Air / Electric motor options

BOILER & HEAT EXCHANGER SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage		
202TS	*0.500" - 2.000" (*12.7 mm - 50.8 mm)	**0.187" (4.8 mm) max	Air	Faces, squares, ID chambers end of heat exchanger tubing and tube sheets		
602TSB	***1.500" - 2.000" (38.1 mm - 50.8 mm)	**0.800 (20.3 mm)	Air	Low profile, split-frame lathes severing and beveling of in-line tube and pipe		
BoilerMaster	0.610" - 4.500" (15.5 mm - 114.3 mm)	**0.531" (13.5 mm) max	Air 110V Electric 220V Electric	Faces, counterbores, bevels boiler pipe and tube		

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures • ***For tube sizes, contact Tri Tool Inc.



PIPE FACING - LANDLINE

High-mobility pipe facing machine delivering maximum versatility and user control.



TERRAMAX

- 20.809" 48.000" (528.5 mm 1219.2 mm) pipe range
- ID Mount machine
- 2 Hose design
- Heavy-Duty, self-centering / Self-squaring Mandrel with expanding clamping feet
- Four ID Tracking Tool Modules for even cut load and "K" bevel geometries in heavy wall
- Hydraulic Powered

PIPE FACING MACHINE TECH SPECS AT A GLANCE						
Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage		
TerraMax	***20.809" - 48.000" (528.5 mm - 1219.2 mm)	**1.250" (31.8 mm)	Diesel Hydraulic Unit Excavator / Track Layer	Portable facing and beveling machine for midstream pipeline operations		

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures • ***For tube sizes, contact Tri Tool Inc.



HYDRAULIC POWER UNITS

Variable volume, pressure responsive, reversible hydraulic power supply units.



75-60/5

Features:

- Hydraulic Power Unit
- 75 HP motor, 60 GPM and 5 GPM pump (227.1 LPM 18.9 LPM)
- Pendant / Hose extension for remote work
- Three Hose design
- Diesel and Electric 3 phase power



765RVC2

Features:

- Hydraulic Power Unit
- 15 HP motor, Variable 22 GPM (83.3 LPM), 1800 PSI (12410kPa)
- · Two Hose design
- Electric 3 phase power



TERRAMAX HPU

Features:

- Hydraulic Power Unit
- 74 HP motor, Variable 50 GPM pump (189.3 LPM)
- Two Hose design
- Diesel Power

HYDRAULIC POWER UNIT SERIES TECH SPECS AT A GLANCE

Model	Drive Options	Application / Usage
75-60/5	Electric *Diesel (Special Order)	Hydraulic power unit for offshore pipe facing machines (PFM)
765RVC2	3 Phase, 208 / 240 VAC 50 / 60 Hz @ 40 Amps 3 Phase, 380 VAC 50 Hz @ 26 Amps 3 Phase, 480 VAC 50 / 60 Hz @ 20 Amps	Portable, hydraulic power unit for 200 / 600 series tools
TerraMax HPU	Diesel	Diesel, hydraulic power unit for midstream PFMs (TerraMax)

^{*}With optional accessory included



WALHONDE PIPE CLAMPS

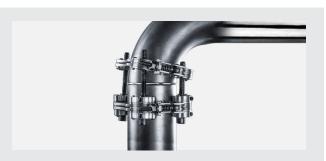
Precision, light-to-heavy duty pipe alignment clamps with OD mount PP or PE options.



TOP DAWG ALIGNMENT TOOL

Features:

- 3/4" (19.0 mm) and 1" (25.4 mm)
- Precise high / low and gap spacing adjustments
- Compact for toolbox storage
- · Carbon Steel and Stainless options



TOP LINER ELITE PIPE CLAMP

Features:

- 1.315" 12.750" (33.4 mm 323.9 mm) range
- Precise high / low and gap spacing adjustments
- OD mount Pipe-to-Pipe or Pipe-to-Elbow
- + / 10° degrees radial rotation



TOP LINER PIPE CLAMP

Features:

- 2.000" 72.000" (60.3 mm - 1828.8 mm) range
- Precise high / low and gap spacing adjustments
- Rounds schedule 40 pipe and below
- OD mount Pipe-to-Pipe or Pipe-to-Elbow options
- Aluminum, Carbon Steel, and Stainless Steel options



TOP LINER GEN III PIPE CLAMP

- 1.315" 12.750" (33.4 mm - 323.9 mm) range
- Precise high / low and gap spacing adjustments
- OD mount Pipe-to-Pipe or Pipe-to-Elbow options
- Stainless Steel options



WALHONDE PIPE CLAMPS SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Application / Usage
Walhonde - Top Dawg Alignment Tool	Universal Pipe/Tube sizes	Universal Wall thickness	Weldable lugs for precise alignment for pipe, plate, tank vessel and steel structures
Walhonde - Top Liner Elite Pipe Clamp	1.315" - 12.750" (33.4 mm - 323.9 mm) pipe	-	Precision, light-to-medium duty pipe alignment with additional rotational control for "clocking" pipe, elbows, T's and fittings
Walhonde - Top Liner Pipe Clamp	2.000" - 72.000" (60.3 mm - 1828.8 mm) pipe	2.000" - 72.000" (60.3 mm - 1828.8 mm) pipe	Precision, heavy-duty pipe alignment made for heavy-wall and thin-wall rounding pipe applications
Walhonde - Top Liner Gen III Pipe Clamp	1.315" - 12.750" (33.4 mm - 323.9 mm) pipe	-	Precision, light-to-medium duty pipe alignment made for pipe-to-pipe, pipe- to-long and short radius elbows, and pipe-to-tees

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures • ***For tube sizes, contact Tri Tool Inc.



ILUC & LASER DIMENSIONING SYSTEM

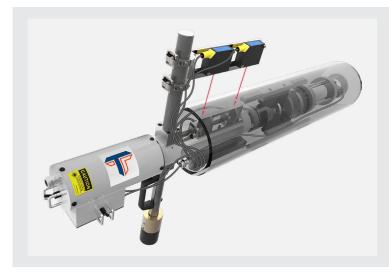
System to measure open-ended pipes using laser sensors, OD, ID and wall thickness.



ILUC

Features:

- 4.380" 55.000"
 (111.3 mm 1397.0 mm) ID range
- Used in double jointing, S-lay or J-lay applications
- Rounds schedule 40 pipe and below
- OD mount Pipe-to-Pipe or Pipe-to-Elbow options
- Aluminum, Carbon Steel, and Stainless Steel options



LDS

Features:

- Measures in ID, OD, and wall thickness in 30 seconds
- Pneumatic self-centering / squaring mandrel
- 720 point measurement provides
 0.5 degree accuracy
- Electric 110V 240V Power

ILUC & LASER DIMENSIONING SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Drive Options:	Application / Usage
ILUC	ID: 4.380" - 55.000" (111.3 mm - 1397.0 mm)	-	Provides internal line up for various pipeline welding applications.
Laser Dimensioning System	-	110V Electric 220V Electric	Measures open-ended pipes using laser sensors for high level of accuracy

^{*}With optional accessory included



PIPE FACING - OFFSHORE

High-mobility pipe facing machines for offshore applications that increases cut speed by 10X.



PFM614

Features:

- 3.500" 14.000" (88.9 mm - 355.6 mm) pipe range
- OD Mount machine
- Three Hose design
- Three ID Tracking tool modules allows for even cut loads for heavier wall thickness
- Hydraulic powered



PFM816

Features:

- 8.239" 16.000" (209.3 mm - 406.4 mm) pipe range
- ID Mount machine
- Three Hose design
- Four ID Tracking tool modules allows for even cut loads for heavier wall thickness
- Hydraulic powered



PFM1632

Features:

- 13.900" 36.000" (353.1 mm - 914.4 mm) pipe range
- ID Mount machine
- Three Hose design
- Five ID Tracking tool modules allows for even cut loads for heavier wall thickness
- Hydraulic powered



PFM3248

Features:

- 29.500" 48.000" (749.3 mm - 1219.2 mm) pipe range
- ID Mount machine
- Three Hose design
- Five ID Tracking tool modules allows for even cut loads for heavier wall thickness
- Hydraulic powered



LARGER PFM **MACHINES**

- Custom Range
- ID Mount machine
- · Three Hose design
- Custom ID Tracking tool modules
- Hydraulic powered



PIPE FACING - OFFSHORE SERIES TECH SPECS AT A GLANCE

Model	Pipe / Tube Size	Wall Thickness	Drive Options	Application / Usage
PFM614	*3.500" - 14.000" (88.9 mm - 355.6 mm)	2.480" (63.0 mm)	Hydraulic	
PFM816	8.239" - 16.000" (209.3 mm - 406.4 mm)	**1.600" (40.6 mm)	Hydraulic	
PFM1632	*13.900" - 36.000" (353.1 mm - 914.4 mm)	**1.880" (47.8 mm)	Hydraulic	PFM for offshore applications
PFM3248	29.500" - 48.000" (749.3 mm - 1219.2 mm)	2.000" (50.8 mm)	Hydraulic	
Larger PFM Machines	-	-	Hydraulic	

^{*}With optional accessory included • **For larger wall thickness, contact Tri Tool Inc. for heavier wall procedures



CONSUMABLES / TOOL BITS

DURABIT tool bits for high RPMs to run all facing / squaring machines at full speed.



DURABIT 1

Features:

- Precisely faces and squares high purity tube ends
- Coating provides durability and longer cutting edge life over non-coated tool bits
- Use with 300 Series machines & 500 Series SQM Modules
- Designed to direct chips away from the ID of the tube



DURABIT 2

Features:

- Designed for short perch applications
- Precisely faces and squares high purity tube ends
- Coating provides durability and longer cutting edge life over non-coated tool bits
- Designed to direct chips away from the ID of the tube



DURABIT 3

Features:

- Designed for extreme short perch applications
- Precisely faces and squares high purity tube ends
- Coating provides durability and longer cutting edge life over non-coated tool bits
- Designed to direct chips away from the ID of the tube



DURABIT 4

Features:

- Facing tool bit, used for squaring a pipe end and creating a land thickness on the beveled pipe end
- Coating provides durability and longer cutting edge life over non-coated tool bits
- · Use with 208B and 214B machines



DURABIT 5

Features:

- 37.5 deg bevel tool bit, used in combination with the Durabit 4
- Coating provides durability and longer cutting edge life over non-coated tool bits
- Use with 208B and 214B machines



DURABIT 6

- 37.5 deg bevel tool bit, used to bevel the pipe to a feather edge
- Coating provides durability and longer cutting edge life over non-coated tool bits
- Use with 208B and 214B machines



FROM CUSTOM SOLUTIONS TO EXPERT FIELD SERVICES, TRI TOOL DELIVERS

CUTTING EDGE INNOVATION

Combining relentless partnership with unrivaled experience and agility, we go above and beyond expectations to deliver solutions that accelerate your success.





UNIQUE CHALLENGES CALL FOR UNIQUE SOLUTIONS

- Bespoke, MissionBuilt[™] solutions customengineered to solve your unique challenges
- Provide risk-adverse Cradle-to-Machining-Grave project management and customer support
- Have designed and delivered +5,800 MissionBuilt solutions

ON-SITE FIELD MACHINING EXPERTISE

- Reduce downtime, lower costs, and keep critical equipment in top condition
- Capable of mobilizing within 24 48 hours domestically
- Have completed +2,000 projects in 34 states and 16 countries
- Equipment deployed with trained machinist





ON-SITE EQUIPMENT REPAIRS

- Mobile equipment repair, maintenance, and inspection at your project site
- Drives cost savings and increased availability and productivity
- Capable of mobilizing within 24 48 hours domestically

OEM EQUIPMENT WITHOUT THE COMMITMENT

- Offer as-needed and subscription equipment rental programs
- Significantly reduces capital expense for ownership, storage and maintenance
- Provide on-site personnel training on all product lines
- Tri Tool & Non OEM Equipment

